












Date: Monday, 20/04/2009 12:58:48 PM
 User: Julie Dawson

Process Sheet

| | | | |
|--|---|---|------------------------------------|
| Customer | : CU-DAR001 Dart Helicopters Services | Drawing Name | : FUEL PURGE CANISTER INSTALLATION |
| Job Number | : 47286 | | |
| Estimate Number | : 12188 | | |
| P.O. Number | : | Part Number | : D205706013 |
| This Issue | : 20/04/2009 S.O. No. : | Drawing Number | : N/A |
| Prsht Rev. | : NC | Project Number | : N/A |
| First Issue | : // Type : LARGE FAB ASSY | Drawing Revision | : N/A |
| Previous Run | : 46547 | Material | : |
| Written By | : | Due Date | : 10/05/2009 Qty: 4 Um: Each |
| Checked & Approved By | : <u>JLD 09.04.20</u> | | |
| Comment | : Est Rev:E 04.12.03 Remove AN6289-6D; Change Qty of AN924-6D KJJ/LM | | |
| Additional Product | | | |
| Job Number:  | | | |
| Seq. #: | Machine Or Operation: | Description : | |
| 1.0 | DC | DOCUMENT CONTROL | |
| |  |  | |
| Comment: DOCUMENT CONTROL Photocopy bluefile and create labels per PPP D205-706-013 CHG001 <i>Solo/box</i> | | | |
| 2.0 | PACKAGING 1 | PACKAGING RESOURCE #1 | |
| |  |  | |
| Comment: PACKAGING RESOURCE #1 Pick Packing Kit | | | |
| 3.0 | D20014 | Valve Assembly (1/4") | |
| |  |  | |
| Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) Pick: Packing Kit Qty Part Number Description Batch 1 D2001-4 Valve Assembly <i>B41393</i> <i>9/4/27</i> <i>3</i> <i>SP</i> | | | |
| 4.0 | D3262041 | Canister Assembly | |
| |  |  | |
| Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) Pick: Packing Kit Qty Part Number Description Batch 1 D3262-041 Canister Assembly <i>B46642</i> <i>9/4/27</i> <i>SP</i> | | | |
| 5.0 | D32641 | Bracket | |
| |  |  | |
| Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s) Pick: Packing Kit Qty Part Number Description Batch 2 D3264-1 Bracket <i>B43257</i> <i>47338 RS</i> <i>8/20/04/30</i> <i>9/4/27</i> <i>SP</i> | | | |

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Job Number: 47286

Part Number: D205706013

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

D329710121

HOSE ASS'Y



9/4/27



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Hose Ass'y

Qty Part Number Description Batch

1 D3297-1-0121 Hose Assembly B41825

B46038

SP

7.0

D329710130

HOSE ASS'Y



9/4/27



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Hose Ass'y

Qty Part Number Description Batch

1 D3297-1-0130 Hose Assembly B43651

46644

SP

8.0

D329730350

HOSE ASS'Y



9/4/27



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Hose Ass'y

Qty Part Number Description Batch

1 D3297-3-0350 Hose Assembly B41826

46039

SP

9.0

D3298001

Tube Assembly



9/5/1
47421

SP

9/4/27



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D3298-001 Tube Assembly B41827

43653

SP

10.0

D3298009

Tube Assembly



9/4/27



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D3298-009 Tube Assembly B43656

B46645

SP

11.0

D32991

Fitting



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D3299-1 Fitting Y1829

9/4/27

SP

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Job Number: 47286

Part Number: D205706013

Job Number:



| Seq. #: | Machine Or Operation: | Description : |
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|---------|-----------------------|---------------|

| | | |
|------|--------|---------|
| 12.0 | D32993 | Fitting |
|------|--------|---------|



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D3299-3

Fitting

211827

9/4/27

SP

| | | |
|------|--------|---------|
| 13.0 | D33011 | Placard |
|------|--------|---------|



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D3301-1

Placard

1541742

1343658

SP

| | | |
|------|--------|---------|
| 14.0 | D33013 | Placard |
|------|--------|---------|



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D3301-3

Placard

1541170

9/4/27

SP

| | | |
|------|--------|---------|
| 15.0 | D33021 | Doubler |
|------|--------|---------|



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D3302-1

Doubler

1339847

9/4/27

SP

| | | |
|------|--------|---------|
| 16.0 | D33023 | Doubler |
|------|--------|---------|



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D3302-3

Doubler

1339848

9/4/27

SP

| | | |
|------|-------|------|
| 17.0 | AN35A | Bolt |
|------|-------|------|



Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

4 AN3-5A

Bolt

1105057

9/4/27

SP

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Part Number: D205706013

Job Number:



Seq. #:

Machine Or Operation:

Description :

18.0

AN8146D

Plug



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 AN814-6D

Plug

M109028

9/4/27

SP

19.0

AN8156D

Union-M-Flare



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

2 AN815-6D

Union

M111449

9/4/27

SP
9/5/14

SP

20.0

AN8336D

Elbow, Bulkhead-M-Flare



Comment: Qty.: 3.0000 Each(s)/Unit Total : 12.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

3 AN833-6D

Elbow

M109068

9/4/27

SP

21.0

AN9246D

Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

4 AN924-6D

Nut

M108928

M108701

9/4/27

SP

22.0

AN960JD10

Washer



Comment: Qty.: 8.0000 Each(s)/Unit Total : 32.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

8 AN960JD10

Washer

M110985

9/4/27

SP

| W/O: | | WORK ORDER CHANGES | | | | | |
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Part Number: D205706013

Job Number:



Seq. #:

Machine Or Operation:

Description :

23.0

AN960JD10L

Washer



Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

4 AN960JD10L

Washer

M109632
M109639

9/4/27

SC

24.0

AN960JD916

WASHER



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

2 AN960JD916

Washer

M109174

9/4/27

SC

25.0

MS21042L3

Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

4 MS21042L3

Nut (or -3)

M110844

9/4/27

SC

26.0

MS21919WDG9

Clamp



Comment: Qty.: 5.0000 Each(s)/Unit Total : 20.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

5 MS21919WDG9

Clamp

M108138 M107012 M109174

9/4/27

SC

27.0

MS21919WDG12

Clamp



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Clamp

Qty Part Number

Description

Batch

1 MS21919WDG12

Clamp

M107534

9/4/27

SC

28.0

MS21919WDG16

Clamp



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Clamp

Qty Part Number

Description

Batch

2 MS21919WDG16

Clamp

M111548 M109147

9/4/27

SC

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Part Number: D205706013

Job Number:



Seq. #:

Machine Or Operation:

Description :

29.0

MS2192042

CLAMP(per MIL-DTL-8783C)



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

2 MS21920-42

Clamp

M109554

9/4/27

SH

30.0

MS287786

Packing



9/4/27



Comment: Qty.: 5.0000 Each(s)/Unit Total : 20.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

5 MS28778-6

O-Ring

M109174

M111359

(13)

(7)

31.0

MS3548911

GROMMET



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 MS35489-11

Grommet

M109166

9/4/27

SO

32.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

8/5/04

(X)

33.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPPD205-706-013

Location:

PPP Rev:

31A
B

9/5/14

SP

34.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09/05/06

Job Completion



MF 09-05-06

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
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